

U.S. COKE PLANTS

as of November 2021

<u>STATE</u>	<u>COMPANY</u>	<u>CITY</u>
Alabama	ABC Coke (Drummond Company, Inc.) ¹	Tarrant
	Bluestone Coke ¹	Birmingham
Illinois	Gateway Energy & Coke Company ^{1, 3}	Granite City
Indiana	Indiana Harbor Coke Company ^{1, 3}	East Chicago
	Cleveland-Cliffs ²	Burns Harbor
Michigan	DTE Energy Services (EES Coke) ¹	Ecorse
Ohio	Cleveland-Cliffs ²	Middletown
	Middletown Coke Co. ^{1, 3}	Middletown
	Cleveland-Cliffs ²	Warren
	Haverhill Coke Company ^{1, 3}	Haverhill
Pennsylvania	Cleveland-Cliffs ²	Monessen
	U. S. Steel ²	Clairton
Virginia	Jewell Coke Company ^{1, 3}	Vansant
West Virginia	Mountain State Carbon LLC (Cleveland-Cliffs) ²	Follansbee

1. Plant is an independently owned/operated "merchant" coke plant.
2. Plant is owned/operated by an integrated steel company.
3. Plant is a heat recovery/non-recovery coke plant.